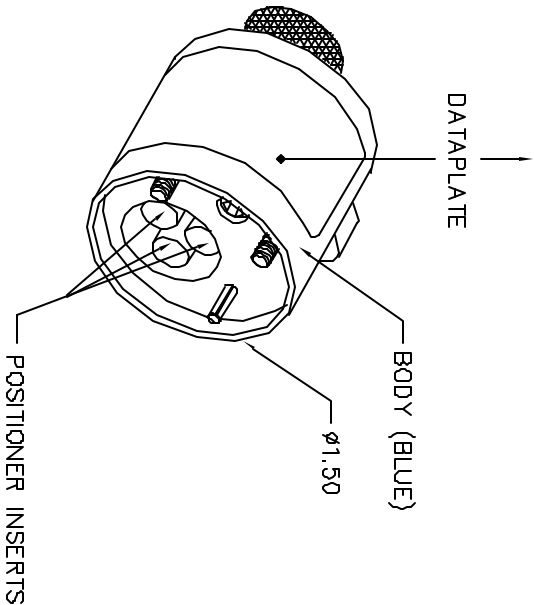


REVISIONS			
REV. SYM.	E.C.D. NUMBER	DESCRIPTION	DT DATE
1		ORIGINAL RELEASE	7-30-96

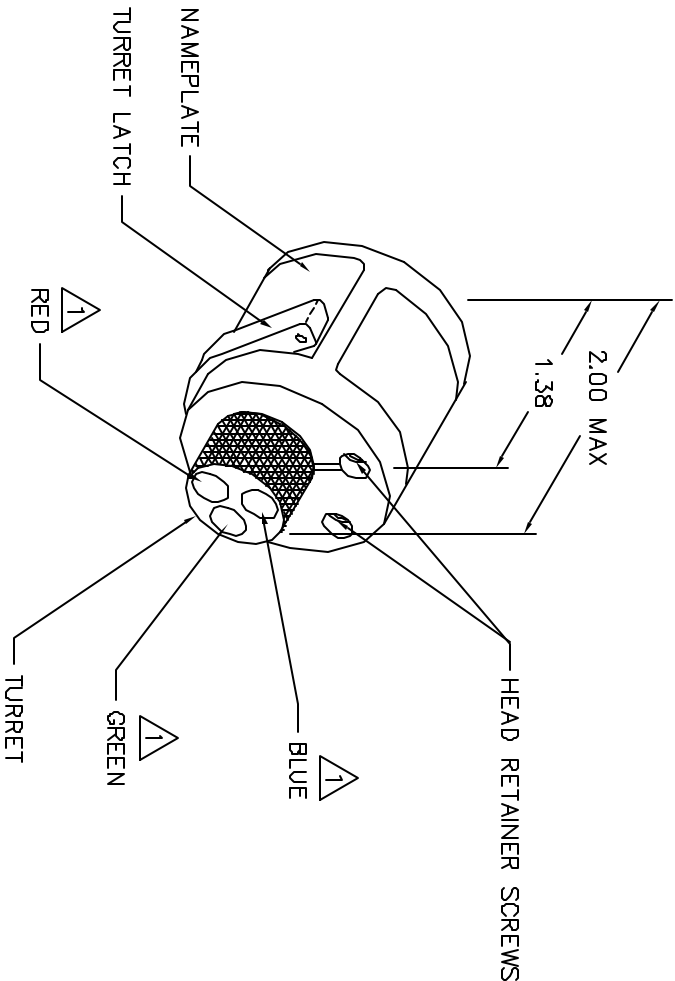
UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

CONTACT	COLOR CODE	26	24	22	20	18	16	WIRE SIZE
MS-3190 #20	RED	1	2	4	5			
MS-3190 #16	BLUE				5	6	6	
DEUTSCH #20	GREEN		2	4	5			
4102-18-1156								SELECTOR NO.



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	$\pm .085$ $\pm .84$ MIN.	
BLUE	$\phi .125$ $\pm .84$ MIN.	$\perp \phi .156$ $\pm .055$
GREEN	$\phi .081$ $\pm .84$ MIN.	$\perp \phi .125$ $\pm .230$

HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



1 RANDOM ORDER OF ROTATION IS ACCEPTABLE.

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ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
DRAWN E. DIAZ DATE 7-30-96			
CHECKED DE DATE 7-30-96			
APPROVED DATE			
TITLE ENVELOPE DRAWING TURRET HEAD			
WHERE USED: APP			
SIZE SCALE: 1/4" = 1"			
P/N TH69-ENV			
SHEET 1 OF 1			