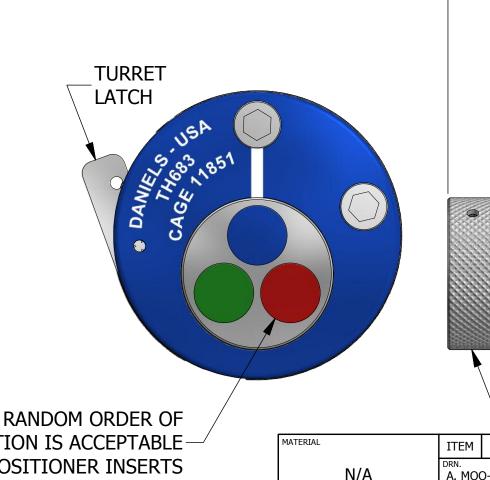
				REVI	SIONS							
F	REV	ECO NO.	DESCRIPTIO				DATE		APP'D BY		DATE	
	1		ORIGINAL RELE		AAM		8/9/2005		RRR		/2005	
	2	23803	DATAPLATE CHA	NGE	TonyD		5/8/201	5				
			ICONTROLLE WILL NOT BE	E UPD/	ATED							
						2.00	MAX-					
RRI												
ΓCŀ		SA				,60 1,0	4 5	4 5	5 5			
DAMIC	AGE 683 C	5A C				DR 0,40 0,60		ш	2 Z			
•						C COLOR CODE		BLU	GREE	×	01.50	
					TURRET	IERCON TE		61.020.11	0.003.11 61.021.11		•	
	ROF				IUNNE		·					
		/	MATERIAL	ITEM	PART NO.		QTY.	D	ESCRIPTION	/ REMAR	٢S	
	RTS		N/A	DRN. A. MOO-YOU CHK'D.	DATE ING 8/9/2005 DATE			ORLA	ELS MANUFA NDO, FLORIE 11851		CORP.	
ing Co Purpc Turne	NTIAL HEAT TREAT NOTE: TITLE DRP. NOT TO BE DISCLOSED TO DSE EXCEPT AS AUTHORIZED IN ID TO DANIELS MANUFACTURING N/A THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC TITLE TURRE						WING					
	NTOR MODEL.			PART NUMBER NUMBER THE "-EN	SIZE B	scale 2:1	CADP/NSHEETTH683-ENV1OF 1DWG. NO.REV.					
RAWING							TH683 2					



			REVISI				
RE	V ECO NO.	DESCRIPTIC		BY	DATE APP'D BY		DATE
1		ORIGINAL REL	EASE	AAM	8/9/2005	RRR	8/9/2005
2	2 23803		ANGE	TonyD	5/8/2015		
		ICONTROLLE WILL NOT B	E UPDAT	ED E SPECIFIE			
TURRET SECTOR VIRE SECTOR	USA 683,1851 50 50 50 50 50 50 50 50 50 50 50 50 50			TEC COLOR 0 400 60	TS CODE 0.40 0.00 111 RED 4	0.003.11 GREEN 5 5 5	Ø1.50
ROTATION IS ACCEPTABL	/	MATERIAL	ITEM P	ART NO.	QTY.	DESCRIPTION /	REMARKS
FOR POSITIONER INSERT	S	N/A	drn. A. MOO-YOUNG CHK'D.	DATE 8/9/2005 DATE		DANIELS MANUFACT DRLANDO, FLORIDA CAGE 11851	URING CORP.
RESTRICTED & CONFIDENTIA	=	HEAT TREAT	NOTE	: m	^{rle} T	URRET HEAD	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. N OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EX WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO I CORP. ON COMPLETION OF ORDER OR PURPOSES FOR	CEPT AS AUTHORIZED IN DANIELS MANUFACTURING	N/A	THIS DRAWING IS A DRAWING OF THE F DMC PART NU INDICATED. ACTO	N OUTLINE RESPECTIVE MBER WH	ENV IERE USED: AF8	Elope Draw	ING
CREATED FROM AN INVENTOR		FINISH	PART NUMBER IS NUMBER WIT	cad part ^{si} Hout		TH683-ENV	SHEET 1 OF 1
DO NOT SCALE DRAWIN	N/A	THE "-ENV" SI		B 2:1 □	VG. NO. TH683	REV.	

DATAPI	YOTOSIA		5 4 5	5		
INTERCONTEC CONTACTS	C OLOR C ODE	0,40	0,60	1,0	2,5	mm² WIRE
60.011.11 61.004.11	RED		4	5		SEL
61.020.11	BLUE		4	5		NC.
60.003.11 61.021.11	GREEN	5	5	5	6	-EC TOR No.

INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES			
RED	Ø.052 ▼.540	LIØ.084 ⊽.262			
BLUE	Ø.059 ⊽THRU	∟Ø.084 ∓.270			
GREEN	Ø.084 ▼.954	∟Ø.152 ▼.466			