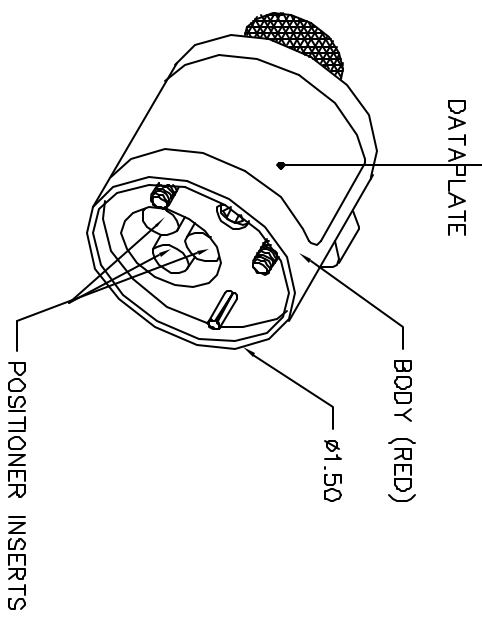


REVISIONS			
REV. NO.	DESCRIPTION	BY	DATE
1	ORIGINAL RELEASE	RAM	1-08-03

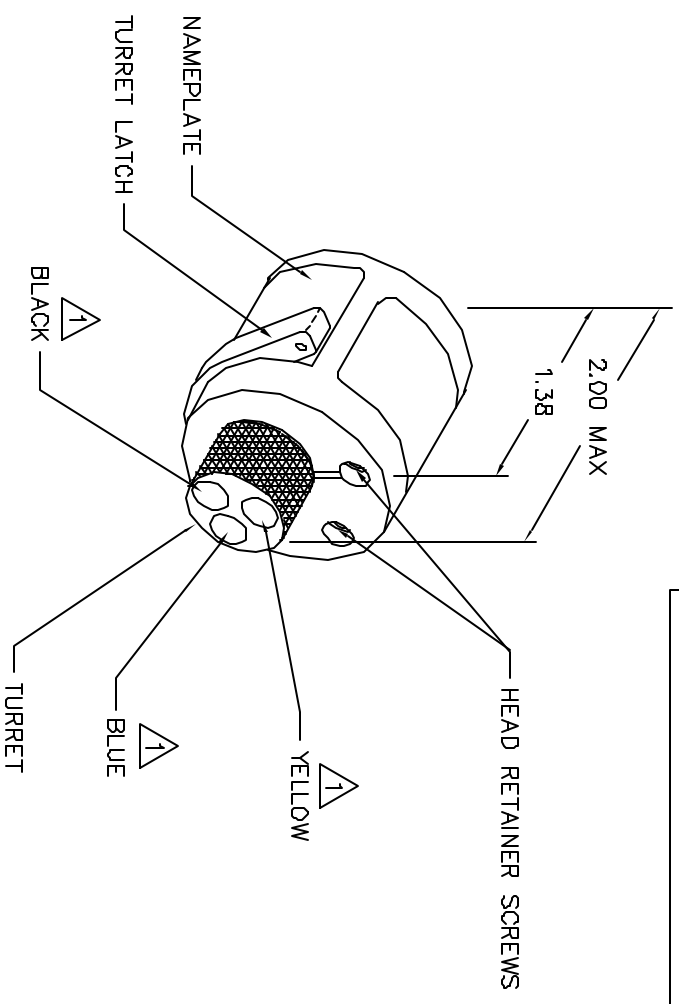
**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

SIEMENS INDUSTRIAL AUTOMATION	COLOR CODE	CRIMP PROCESS
	BLUE	16 AWG COND
	YELLOW	12 AWG COND
	BLACK	INSULATION
6FX2003-4AC00		
	USE WITH M300BT	



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
BLUE	±.20 MIN. ø.145	/
YELLOW	±.43 MIN. ø.226	/
BLACK	±.52 MIN. ø.145	/

* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



▲ RANDOM ORDER OF ROTATION IS ACCEPTABLE.

RESTRICTED & CONFIDENTIAL
 CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSES EXCEPT AS AUTHORIZED BY DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH INTENT.

ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
1	TH641-ENV		ENVELOPE DRAWING
2	TH641-ENV		TURRET HEAD

DANIELS MANUFACTURING CORP.
 ORLANDO, FLORIDA
 CASE 17851

TITLE: ENVELOPE DRAWING
 TURRET HEAD

DATE: 1-18-03
 BY: RAM
 APP'D: RRR

SCALE: NTS
 SIZE: B

DATE: 1-18-03
 BY: RAM
 APP'D: RRR

DATE: 1-18-03
 BY: RAM
 APP'D: RRR

DATE: 1-18-03
 BY: RAM
 APP'D: RRR

DATE: 1-18-03
 BY: RAM
 APP'D: RRR

DO NOT SCALE DRAWING