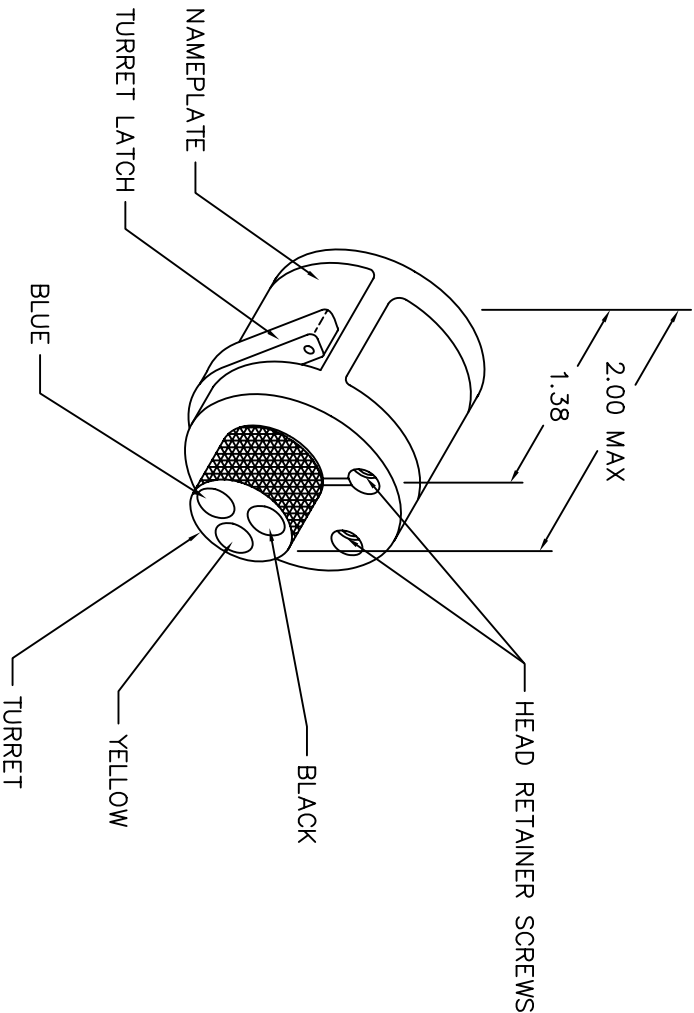
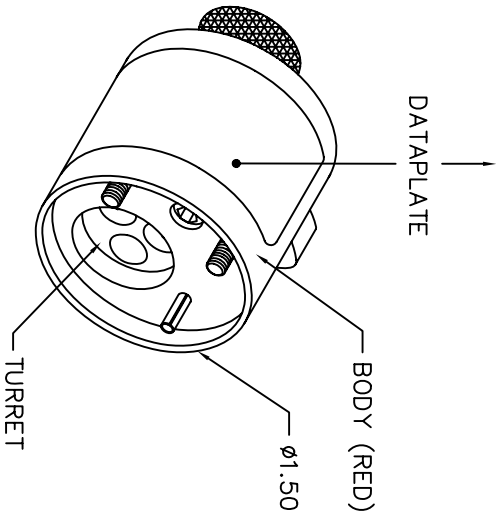


REVISIONS					
REV.	SYL.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1			ORIGINAL RELEASE	6-25-99	RRR 6-25-99

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

SIEMENS INDUSTRIAL AUTOMATION	COLOR CODE	CRIMP PROCESS	
	BLUE	16AWG COND	
	YELLOW	12AWG COND	
	BLACK	INSULATION	
6FX2003-5AC00			
USE WITH M320			



POSITIONER COLOR	* HOLE DIMENSIONS	ADDITIONAL FEATURES
BLUE	$\varnothing .277$ $\pm .34$	
YELLOW	$\varnothing .277$ $\pm .58$	
BLACK	$\varnothing .277$ $\pm .84$	

* HOLE DEPTHS ARE TAKEN FROM THE
TOP OF THE TURRET.

RESTRICTED & CONFIDENTIAL		ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING CORP. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.		DRN.	DATE		
		A. MOO-YOUNG	6-25-99		
		CHK'D.	DATE		
		RRR	6-25-99		
		APP'D.	DATE		
		APP'D.	DATE		
NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DIM PART NUMBER INDICATED. DIM PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX.		WHERE USED: M320			
DO NOT SCALE DRAWING		SIZE	SCALE	CAD P/N	SHEET OF
		B	NTS	TH580-1-ENV	1 1
		POSTING		DMG. NO.	REV.
				TH580-1-ENV	1
		TITLE: ENVELOPE DRAWING TURRET HEAD			
		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CASE 11851			