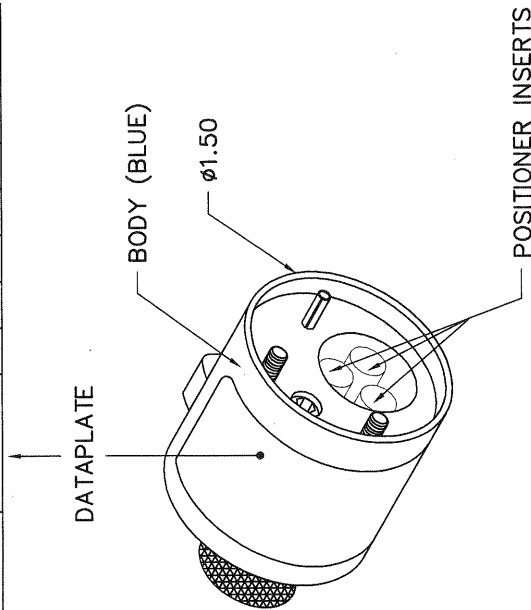
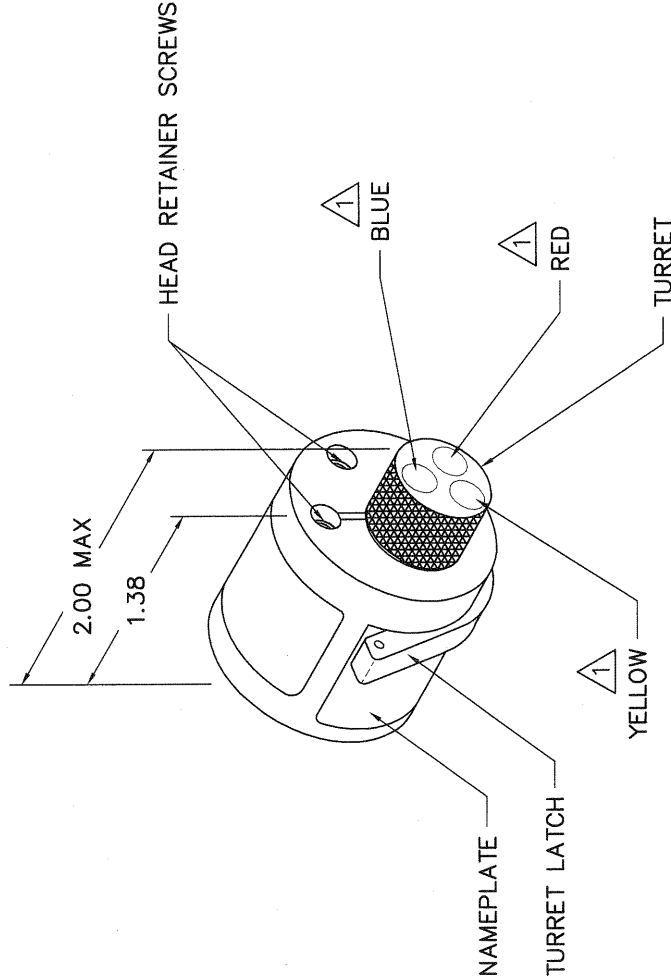


ANADRILL CONTACT	COLOR CODE	28	26	24	22	20	18	WIRE SIZE
S-239329	RED				3	4	5	SEL. NO.
S-245941				3	4	5		
S-100481	BLUE			3	4	5		
S-238808	YELLOW				3	4	5	
S-238806		3	4	5				



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	$\phi .067$ $\nabla .425$	$\perp \phi .101$ $\nabla .401$
BLUE	$\phi .136$ $\nabla .474$	
YELLOW	$\phi .099$ $\nabla .84 \text{ MIN.}$	$\perp \phi .161$ $\nabla .593$

* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



1 RANDOM ORDER OF ROTATION IS ACCEPTABLE.

REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1		ORIGINAL RELEASE	10-19-00	10-19-00

RESTRICTED & CONFIDENTIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED BY DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.		DRN.	A. MOO-YOUNG	DATE	10-19-00	DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851			
		CHK'D.	RRR	DATE	10-19-00				
		APP'D.		DATE					
		APP'D.		DATE					
DO NOT SCALE DRAWING		TITLE		ENVELOPE DRAWING		TURRET HEAD		WHERE USED: AFB	
		THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX.		SCALE		B NTS		SHEET OF	
								TH523-ENV	
								TH523-ENV	
								REV. 1	