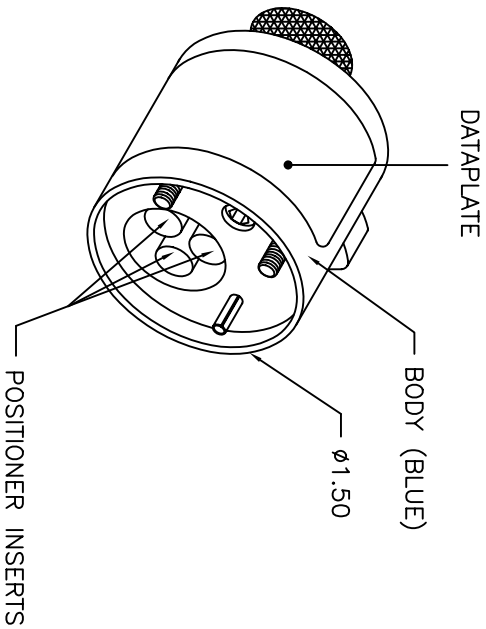
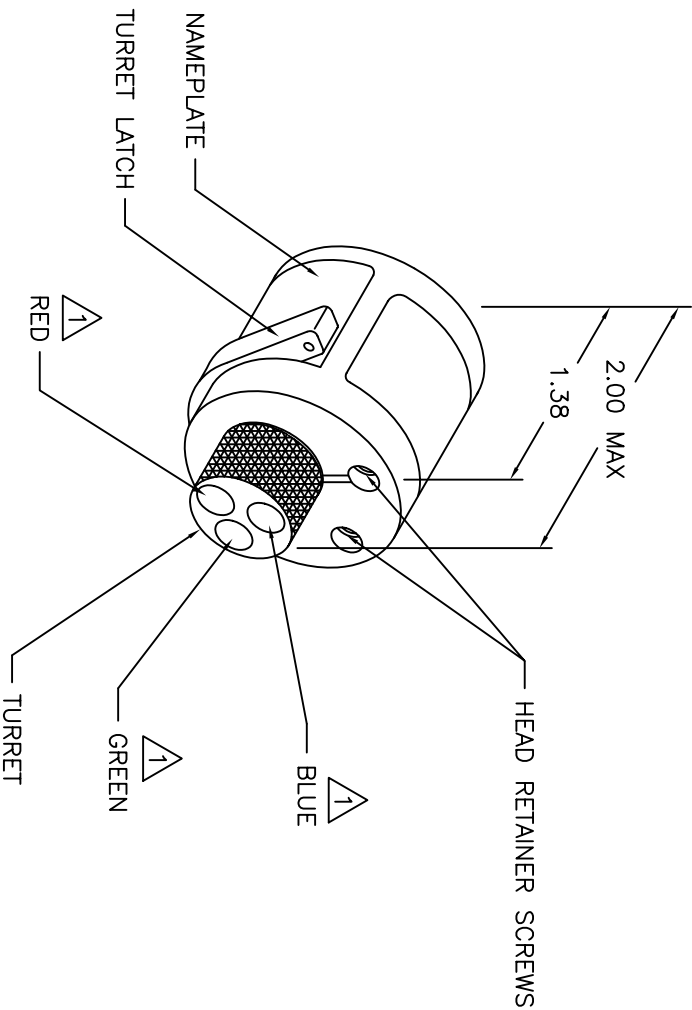


VIKING CONTACTS	COLOR CODE	20	18	16	WIRE SIZE
019-0229-000					
019-0215-000					
019-0192-000	BLUE	4	5	6	SELECTOR NO.
019-0201-000					
019-0195-000					
019-0166-000	GREEN	4	5	6	
019-0137-000					
019-0157-000	RED	4	5	6	



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	$\phi$ .104 $\pm$ .388	
BLUE	$\phi$ .125 .84 MIN.	$\perp$ $\phi$ .156 $\pm$ .055
GREEN	$\phi$ .109 $\pm$ .500	$\perp$ $\phi$ .140 $\pm$ .074



1 RANDOM ORDER OF ROTATION IS ACCEPTABLE.

REVISIONS				
REV. STYL.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1		ORIGINAL RELEASE	JS 12-14-88	DH 12-88

**RESTRICTED & CONFIDENTIAL**  
 CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MANUFACTURED BY DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.

DO NOT SCALE DRAWING

ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
DRN.	JS		
CHK'D.	DH		
APP'D.	AAM		
DATE	DATE	DATE	DATE
12-14-88	12-14-88	12-14-88	12-14-88
<p>NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE INDICATED. SEE DRAWING PART NUMBER WITHOUT THE "-ENV" SUFFIX.</p> <p>WHERE USED: AFB</p> <p>SIZE: B</p> <p>SCALE: NTS</p> <p>CAD P/N: TH212-ENV</p> <p>DWG. NO.: TH212-ENV</p>			
<p>TITLE: ENVELOPE DRAWING TURRET HEAD</p>			
<p>DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CA9E 11851</p>			
<p>SHEET 1 OF 1</p>			

\* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.