

DMC® provides custom and standard crimp tools manufactured to OEM connector supplier or user requirements. Often these tools are specified as comparable in function to the OEM connector supplier tool. Numerous applications such as open barrel (stamped and formed) contacts, insulated and uninsulated terminals, splices, end caps, coaxial connectors, and wire fittings of all types are covered by these tools. The rugged construction of these tools assures repeatability and a long life cycle. The jaws are fixed, and the locator (where used) is configured to hold the contacts precisely in the correct location for optimum crimping.

GMT1090 (M22520/44-01)

Tool for M81824/12-xx Cold Applied Splices

The **GMT1090 (M22520/44-01)** manual crimp tool crimps TE's cold applied environmental splices (M81824/12-xx) sizes 26-20 (red), 20-16 (blue), and 16-12 (yellow). This precise tool has a locator which is configured to hold the splice in the correct location while either wire is being terminated. No heat is required.



GMT232 (M22520/37-01)

Tool for M81824 Series Environmental Splices

The **GMT232 (M22520/37-01)** manual crimp tool crimps low profile environmental splices (M81824/1, /6, /7, /8, /9, /10, /11, /13, & /14). The GMT232 is the most popular tool to cover the range of 26-20 (red), 20-16 (blue), and 16-12 (yellow) splices for low profile environmental splice applications. The GMT232 has a locator which is configured to hold the splice in the correct location while either wire is being terminated. This tool is comparable to the popular TE AD1377. The pneumatic equivalent is **PMT232**.



GMT333 (M22520/38-02)

Tool for M20659 Uninsulated Terminals

The GMT333 tool is qualified to M22520/38-02 as a replacement for the superseded M22520/24 plier crimp tool, and as an alternative to M22520/38-01. The conductor crimp cavities have been split into three separate cavities instead of just two for improved crimp quality: 22-18 (red), 16-14 (blue), and 12-10 (yellow). The GMT337 (M22520/38-03) tool is used to form the insulation support of M20659 terminals that have that feature, sizes 22-18 (red) & 16-14 (blue).



GMT1005

Tool for Solistrand Uninsulated Terminals

The **GMT1005** hand crimp tool terminates uninsulated terminals sizes 22-16 (red), 16-14 (blue), and 12-10 (yellow). This tool is comparable to TE 49935 hand tool. The pneumatic equivalent is **PMT1005**.



GMT1006

Tool for Strato-Therm Uninsulated Terminals

The **GMT1006** manual crimp tool terminates uninsulated terminals sizes 22-16 (red), 16-14 (blue), and 12-10 (yellow). This tool is comparable to TE 46447 hand tool. The pneumatic equivalent is **PMT1006**.



GMT Series

General Purpose Crimp Tools



GMT TOOL SERIES PART NUMBERS						
MANUAL TOOL MILITARY P/N	DMC MANUAL TOOL P/N	DMC BATTERY TOOL P/N	DMC PNEUMATIC TOOL P/N	APPLICATION / DESCRIPTION	MILITARY GAGE P/N	DMC GAGE P/N
--	GMT201	GMTE201C	PMT201	Molex .093" Dia, Contacts Accm. 1189-1190, 1380-1381, 1450-1451, 1589-1590	--	--
--	GMT202	GMTE202C	PMT202	Molex .093" Dia, Contacts Accm. 1560-1561, 1786-1787	--	--
--	GMT203	GMTE203C	PMT203	Molex .156" KK Trifurcon Series, Contacts Accm. 2477-2478, 2870-2871	--	--
--	GMT204	GMTE204B	PMT204	Molex .093" Dia Clapscon Series, Contacts Accm. 1433-1434, 6893-6894	--	--
--	GMT206	GMTE206C	PMT206	ITT Cannon Zif Connector, Series DL, Contacts Accm. 030-2064-010, 014, 028	--	--
--	GMT208	GMTE208C	PMT208	TE Multimate Type III+ Series. Contacts Accm. 66099, 66101, 66103, 66105, 66107, 66109, 66646, 66589, 66590, 66593, 66596, 66237, 66242, 66306, 66311	--	--
--	GMT209	GMTE209C	PMT209	Elco Contacts Accm. Z841-Z842, 60-8017-0313	--	--
--	GMT211	GMTE211C	PMT211	TE PCB Terminals and Disconnects, .058" dia. Contacts Accm. 60983, 60789	--	--
--	GMT220	GMTE220C	PMT220	TE Type XI Contacts Accm. 203802, 203816, 203874, 203875	--	--
--	GMT221	GMTE221C	PMT221	Rockwell Collins Thin-Line I & II. Contacts Accm. 372-2514-080, 372-2514-010	--	G648
--	GMT225	GMTE225C	PMT225	TE AMP MOD U Series Type MOD IV Contacts Accm. 86015, 86016, 87045-87046, MP2500, MT2500	--	--
--	GMT226	GMTE226C	PMT226	TE Amplimite Series, Size 20DF, Contacts Accm. 66504-66507 1801-004, 005, 006, 020, 021, 022	--	--
--	GMT230	GMTE230C	PMT230	TE AMP MOD U Series Type IV, IV1/2 & V Contacts Accm. 87045-87046, 87522-87523, 87309-87110, 87195, 87313, 3010-02102-0100	--	--
M22520/37-01	GMT232	GMTE232C	PMT232	M81824/1-X Splices TE (Raychem) "Mini-Seal" Environmental Splices Sizes 26-20, 20-16, 16-12	M22520/39-01	G411
--	GMT241	GMTE241C	PMT241	TE CPC Series, Size 20DF, Contacts Accm. 205201-205202, 205310-205311	--	--
--	GMT245	GMTE245C	PMT245	TE Mate-N-Lok Series 60620 and 60619	--	--
--	GMT247	GMTE247C	PMT247	ITT Cannon D-Sub Economy Standard Size 20, Contacts Accm. D1100238-34, 35	--	--
--	GMT248	GMTE248C	PMT248	Comparable to Pyle-National TP-201389 (w/ Cutter)	--	--
--	GMT260	GMTE260C	PMT260	ITT Cannon DL Series ZIF Contacts Accm. 030-2064-028/031	--	--
--	GMT262	GMTE262C	PMT262	TE Amp-TAB Series 66168, 66143, 66169, 66144	--	--
--	GMT263	GMTE263C	PMT263	Teradyne 600-0026-000 I/O Series, Contacts Accm. 001-6500-51	--	--
M22520/38-01	GMT277	GMTE277C	PMT277	MS20659 Uninsulated Ring Terminals Sizes 22-10 and MS25486 External Power Plug Socket Contact Size 12 (Supersedes M22520/24-01)	--	G714
--	GMT286	GMTE286C	PMT286	TE Contact Accm. 925576	--	--
--	GMT295	GMTE295C	PMT295	TE Contact Accm. 87165	--	--
--	GMT302	GMTE302C	PMT302	ITT Cannon CCT-UBC	--	--
--	GMT309	GMTE309C	PMT309	Comp. to Amp TE Tool 144969-2	--	--
M22520/38-02	GMT333	GMTE333C	PMT333	MS20659 Uninsulated Ring Terminals Sizes 22-10 and MS25486 External Power Plug Socket Contact Size 12 (Supersedes M22520/38-01)	--	--
M22520/47-01*	GMT335	GMTE335C	PMT335	Standard Crimp for AS7928/15 Flag Shape Terminals	AS22520/3-26 for Cav. AB AS22520/3-27 for Cav. C	--
--	GMT1005	GMTE1005C	PMT1005	Solistrand Uninsulated Terminals - Comp. to TE Tool 49935	--	G739, G740, G741
--	GMT1006	GMTE1006C	PMT1006	Strato-Therm Uninsulated Terminals - Comp. to TE Tool 46447	--	G327 G328 G329
M22520/44-01	GMT1090	GMTE1090C	N/A	TE Cold Applied Environmental Splices Sizes 26-20, 20-16, 16-12	M22520/39-03	G1122

*QPL in progress