SUPERIOR TOOL KIT SOLUTIONS

Customized for Your Wiring System





The DMC1550 kit includes a WA23™ and MIL-Spec dies, locators and inspection gages for contacts, sizes 8 thru 0 AWG.

The WA23 (M22520/23-01) is designed to produce four indent crimps on contacts. Dies and locators are interchangeable and Mil-Qualified to the AS22520/23 specification. Custom dies and positioners may be designed to specific requirements. Terminals and lugs may be accommodated for non-military use.

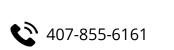
The WA23 functions with the push of a button for operator ease. This crimp tool operates on standard 90–125 psi (5.4–8.16 BAR) shop air sources. It features a full-cycle control system. This tool is portable and needs no extra booster for large size contacts.

WA23 SPECIFICATIONS:

Tool Dimensions: L x W x H: 17 x 7.3 x 9.3 (in) 432 x 184 x 235 (mm)

Tool Weight: 20.1 lb + hose **Power:** Compressed air

DMC1550WA23 & Accessories Kit







DMC1550 WA23 & Accessories Kit

KIT CONSTRUCTION

1 Green Fiberglass/Aluminum Case

NSN: 5120-01-585-4201

KIT CONSTRUCTION

| MIL PART # | DESCRIPTION | DMC PART # |
|--------------|----------------------|------------|
| M22520/23-01 | Crimp Tool | WA23 |
| M22520/23-02 | Die Assy. 8 | WA23-2 |
| M22520/23-03 | Die Assy. 6 | WA23-3 |
| M22520/23-04 | Die Assy. 4 | WA23-4 |
| M22520/23-05 | Die Assy. 1/0 | WA23-5 |
| M22520/23-09 | Positioner 8 | WA23-9 |
| M22520/23-10 | Positioner 6 | WA23-10 |
| M22520/23-11 | Positioner 4 | WA23-11 |
| M22520/23-12 | Positioner 4, 4N, 4G | WA23-12 |
| M22520/23-13 | Positioner 1/0 | WA23-13 |

DIE SET INSPECTION GAGING INFORMATION

| DIE ASSEMBLY | CONTACT SIZE | "GO" | "NO-GO" | GAGE P/N | GAGE MILITARY P/N |
|-----------------------------|--------------|------|---------|----------|-------------------|
| M22520/23-02 | 8 | .130 | .136 | G693 | M22520/3-18* |
| M22520/23-03 | 6 | .171 | .178 | G694 | M22520/3-19* |
| M22520/23-04 | 4 | .195 | .202 | G695 | M22520/3-20* |
| M22520/23-05 | 0 | .325 | .332 | G696 | M22520/3-21* |
| *Contact DMC for QPL status | | | | | |

Refurbishment Services: To ensure the longevity of your investment, DMC offers kit refurbishment and calibration services.

DMC reserves the right to change the kit contents, coverage, and construction.