



REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
B	13077	UPDATED STAMPING INFORMATION REVISED AND REDRAWN	DVC 1/3/95	DE 1/5/95

4	6-1032	1	Ø1/16 X 1/2 SPRING PIN
3	6-1024	1	Ø1/16 X 3/8 SPRING PIN
2	HX3-4	1	MOVABLE DIE BLANK
1	HX3-6	1	STATIONARY DIE BLANK

RESTRICTED & CONFIDENTIAL		MATERIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.		(OHTS-06)		DRN.	DVC	DATE	1/3/95	TITLE DIE SET			
		HEAT TREAT		CHK'D.	DE	DATE	1/95				
		HRC 52-55		APP'D.	DAD	DATE	1/6/95				
				APP'D.		DATE					
DO NOT SCALE DRAWING		FINISH		TOLERANCE:		UNLESS OTHERWISE SPECIFIED		WHERE USED:		SHEET 1 OF 1	
		BLACK OXIDE MIL-C-13924		FRACTIONS±1/32 ANGLES±1/2°		DECIMAL INCHES:		SIZE	SCALE	CAD P/N	X188
				.X: ±.020 .XX: ±.010		.XXX: ±.005 .XXX: ±.0005		B	4X		
				REMOVE BURRS & BREAK SHARP EDGES .005-.015				POSTING		P/N	X188
											REV. B

4. ITEMS 3 AND 4 NOT SHOWN BUT SHIPPED WITH DIE SET.

3. PERMANENTLY MARK AS SHOWN,  
3/64 HIGH CHARACTERS.

2. OPPOSING CAVITIES MUST ALIGN WITHIN .002.

1. CRIMPING SURFACES TO BE 63/

NOTES: