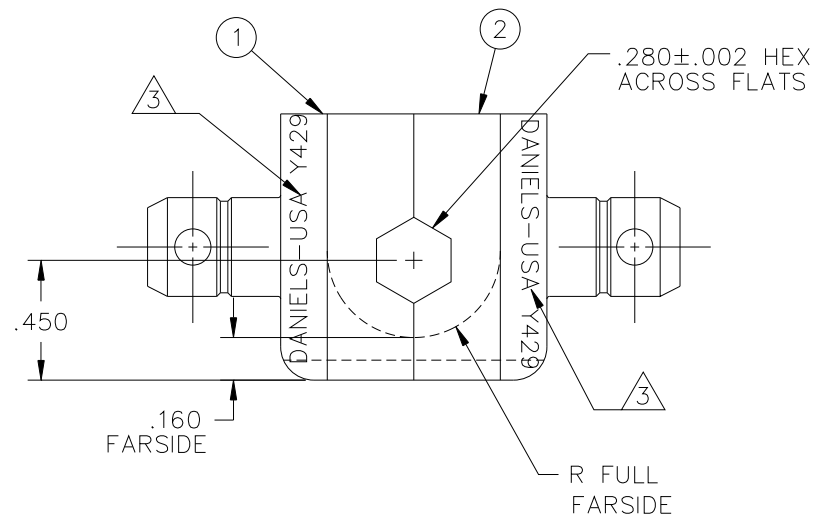
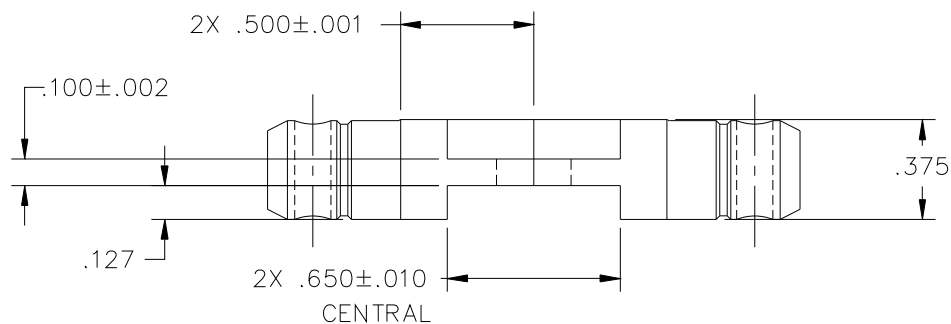




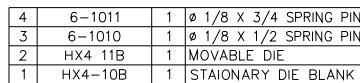
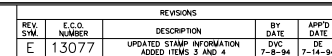
REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
E	13077	UPDATED STAMP INFORMATION ADDED ITEMS 3 AND 4	DVC 7-8-94	DE 7-14-94

4	6-1011	1	Ø 1/8 X 3/4 SPRING PIN
3	6-1010	1	Ø 1/8 X 1/2 SPRING PIN
2	HX4 11B	1	MOVABLE DIE
1	HX4-10B	1	STATIONARY DIE BLANK

4. ITEMS 3 AND 4 NOT SHOWN BUT SHIPPED WITH DIE SET.
3. PERMANENTLY MARK AS SHOWN, 1/16 HIGH CHARACTERS.
2. OPPOSING CRIMPING CAVITIES MUST ALIGN WITHIN .002.
1. CRIMPING SURFACES TO BE 63/

NOTES:

RESTRICTED & CONFIDENTIAL		MATERIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS			
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.		(OHTS-06)		DRN.		DC		DATE 7-8-94		 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851			
				CHK'D.		DE		DATE 7-94					
		HEAT TREAT		APP'D.		DD		DATE 7-94		TITLE DIE SET			
		HRC 52-55		APP'D.				DATE					
		FINISH		TOLERANCE: UNLESS OTHERWISE SPECIFIED FRACTIONS±1/32 ANGLES±1/2° DECIMAL INCHES: .X: ±.020 .XX: ±.010 .XXX: ±.005 .XXXX: ±.0005 REMOVE BURRS & BREAK SHARP EDGES .005-.015		WHERE USED:		SIZE		SCALE		CAD P/N	
BLACK OXIDE		B						2X		Y429			
PER MIL-C-13924		POSTING						P/N		Y429		REV. E	
DO NOT SCALE DRAWING													



RESTRICTED & CONFIDENTIAL

CONFIDENTIAL PROPERTY OF DANIELS
MANUFACTURING CORP. NOT TO BE
DISCLOSED TO OTHERS, REPRODUCED
OR USED FOR ANY OTHER PURPOSE,
EXCEPT AS AUTHORIZED IN WRITING
BY DANIELS MANUFACTURING.
MUST BE RETURNED TO DANIELS
MANUFACTURING CORP. ON COMPLETION
OF ORDER OR OTHER PURPOSE FOR
WHICH LENT.

FINISH
G BLACK OXIDE
PER MIL-C-13924

ITEM	PART NO.	
DRN.	DC	DATE 7-8-5
CHK'D.	DE	DATE 7-94
APP'D.	DD	DATE 7-94
APP'D.		DATE
TOLERANCE:		
UNLESS OTHERWISE SPECIFIED		
FRACTIONS 1/32 ANGLES ±1/4		
DECIMAL INCHES:		
.X; ±.020 .XXX; ±.010		
.XXX; ±.005 .XXXX; ±.0005		
REMOVE BURRS & BREAK		
SHARP EDGES .005-.015		

	QTY.	DESCRIPTION/REMARKS
14		 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851

TITLE	DIE SET
1	1
2	2
3	3
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99	99
100	100

WHERE USED:			
SIZE B	SCALE 2X	CAD P/N Y429	SHEET 1 OF 1
POSTING		P/N Y429	REV. E