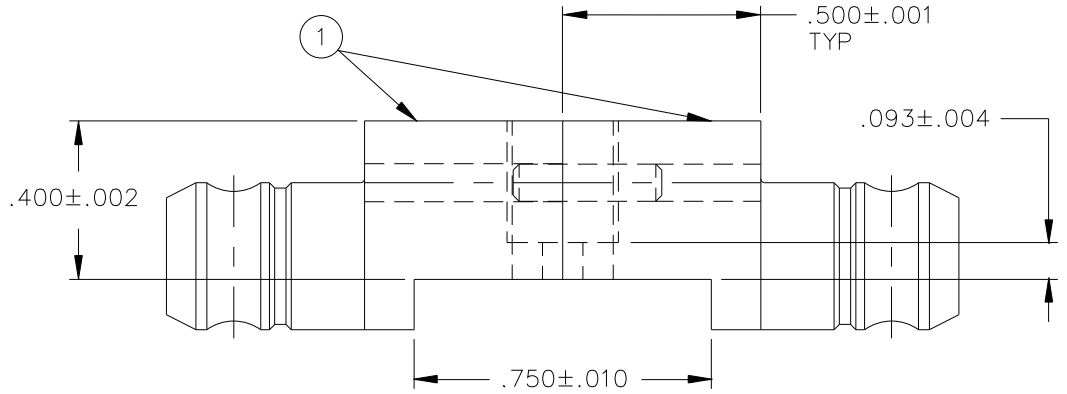
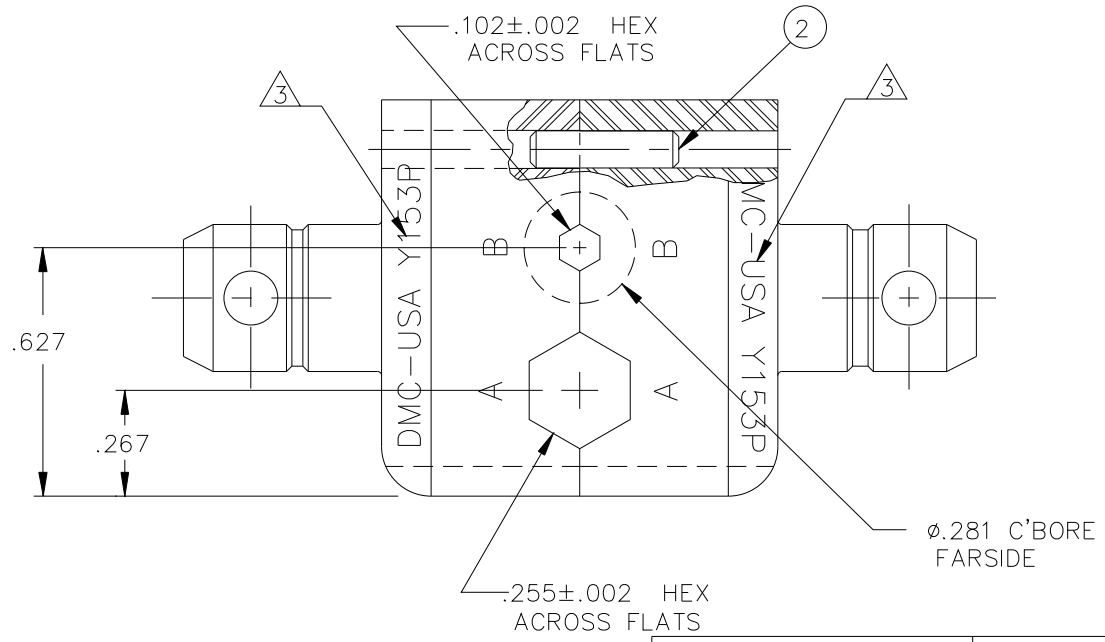
REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
F	13077	UPDATE & REDRAWN	DUNG CAO 6-29-95	DE 7-11-95





ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
4	6-1011	1	ø1/8 X 3/4 SPRING PIN
3	6-1010	1	ø1/8 X 1/2 SPRING PIN
2	6-1036	1	ø3/32 X 3/8 DOWEL PIN
1	HX4-1064BK	1	PINNED DIE BLANK SET

NOTES:

4. ITEMS 3 AND 4 NOT SHOWN BUT SHIPPED WITH DIE SET.
3. PERMANENTLY MARK AS SHOWN, 1/16 HIGH CHARACTERS.
2. OPPOSING CRIMPING CAVITIES MUST ALIGN WITHIN .002 .
1. CRIMPING SURFACES TO BE 63 .

RESTRICTED & CONFIDENTIAL

CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.

DO NOT SCALE DRAWING

MATERIAL: (OHTS-06)

HEAT TREAT: HRC 52-55

FINISH: BLACK OXIDE PER MIL-C-13924

DRN.	DUNG CAO	DATE 6-29-95
CHK'D.	DE	DATE 7-95
APP'D.	DD	DATE 7-95
APP'D.		DATE

TOLERANCE:
UNLESS OTHERWISE SPECIFIED
FRACTIONS±1/32 ANGLES±1/2°
DECIMALS:
.X: ±.020 .XX: ±.010
.XXX: ±.005 .XXXX: ±.0005
REMOVE BURRS & BREAK SHARP EDGES .005-.015

DANIELS MANUFACTURING CORP.
ORLANDO, FLORIDA
CAGE 11851

TITLE: PINNED DIE SET

WHERE USED:

SIZE	SCALE	CAD P/N	SHEET OF
B	3X	Y153P	1 1

POSTING	P/N	REV.
	Y153P	F