


REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
A	17864	ORIGINAL RELEASE	K. KOONS 4/17/01	RRR 4/17/01

4	HX4-11C-1	1	MOV DIE BLANK
3	6-1011	1	Ø1/8 X 3/4 SPRG PIN
2	6-1010	1	Ø1/8 X 1/2 SPRG PIN
1	HX4-10C-1	1	STAT DIE BLANK
ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
DRN. K. KOONS	DATE 4/17/01	 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851	
CHK'D RRR	DATE 4/17/01		
APP'D.	DATE		
APP'D.	DATE		
TOLERANCE:			WHERE USED:
UNLESS OTHERWISE SPECIFIED			SIZE
FRACTIONS±1/32 ANGLES±1/2°			SCALE
DECIMAL INCHES:			CAD P/N
.X±.020 .XX±.010			B 2X Y1003
.XXX±.005 .XXXX±.0005			POSTING
REMOVE BURRS & BREAK SHARP EDGES .005-.015			P/N Y1003
			SHEET OF 1 1
			REV. A

RESTRICTED & CONFIDENTIAL	MATERIAL (OHTS-06)
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.	HEAT TREAT HRC 52 - 55
DO NOT SCALE DRAWING	FINISH BLACK OXIDE MIL-C-13924

5. PROJECT 6079: SAN-TRON.
4. ITEMS 2 & 3 NOT SHOWN BUT SHIPPED WITH DIE SET.
3. PERMANENTLY MARK AS SHOWN 1/16" HIGH CHARACTERS.
2. OPPOSING CRIMP CAVITIES MUST ALIGN WITHIN .002.
1. CRIMPING SURFACES TO BE $\sqrt{63}$.

NOTES: